

Amendments to the Claims

This listing of claims replaces all prior versions, and listings, of claims in the application.

Listing of Claims

~~Claim 1.~~ (Currently amended)[[:]] ~~Withdrawal~~ A withdrawal device for films manufactured in blow-molding process characterized in that blow-molded film, comprising:

~~at least one~~ an air turning bar[[:]] ~~whose~~ having an air cushioned surface for transporting the withdrawn blow-molded film, comprises the surface including at least in part ~~of~~ a sintered material.

~~Claim 2.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 1 characterized in that wherein only these sections portions of the surface of the air turning bar that guide the film comprise at least in part of a include the sintered material.

~~Claim 3.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 1 characterized in that the wherein an entire surface of the air turning bar comprises completely of a includes the sintered material.

~~Claim 4.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 1 ~~characterized in that~~ wherein an entirety of the air turning bar comprises completely of a includes the sintered material.

~~Claim 5.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 1 ~~one of the aforementioned claims characterized in that~~ wherein the sintered material is a sintered eeramies ceramic.

~~Claim 6.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 1 ~~one of the aforementioned claims characterized in that~~ wherein the air turning bar ~~comprises~~ includes a surface having a variable radius across an axial expansion thereof.

~~Claim 7.~~ (Canceled)

~~Claim 8.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 2 ~~characterized in that~~ wherein the sintered material is a sintered eeramies ceramic.

~~Claim 9.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 3 ~~characterized in that~~ wherein the sintered material is a sintered eeramics ceramic.

~~Claim 10.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 4 ~~characterized in that~~ wherein the sintered material is a sintered eeramics ceramic.

~~Claim 11.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 2 ~~characterized in that~~ wherein the air turning bar ~~comprises~~ includes a surface having a variable radius across an axial expansion thereof.

~~Claim 12.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 3 ~~characterized in that~~ wherein the air turning bar ~~comprises~~ includes a surface having a variable radius across an axial expansion thereof.

~~Claim 13.~~ (Currently amended)[[:]] ~~Withdrawal~~ The withdrawal device pursuant according to claim 4 ~~characterized in that~~ wherein the air turning bar ~~comprises~~ includes a surface having a variable radius across an axial expansion thereof.

~~Claim 14.~~ (Canceled)

15. (New) The withdrawal device according to claim 2, wherein the portions of the surface of the air turning bar that guide the film are located on each outside edge of the bar.

16. (New) A withdrawal device for blow-molded film, comprising:
an air turning bar having an air-cushioned surface for transporting the withdrawn blow-molded film, the bar surface having an edge portion at each end thereof that guides the film, and a central portion disposed between the edge portions,
said edge portions of the bar surface each including a sintered material having a rough surface texture for providing increased frictional resistance to air flow.

17. (New) The withdrawal device according to claim 16, wherein the central portion of the bar surface includes a non-sintered metal.

18. (New) The withdrawal device according to claim 17, wherein the non-sintered metal is selected from the group consisting of copper and brass.

19. (New) The withdrawal device according to claim 16, wherein the sintered material is a sintered ceramic.

20. (New) A method of withdrawing blow-molded film, comprising:
supporting the blow-molded film by providing a cushion of compressed air on an air turning bar surface, the bar surface having an edge portion at each end thereof that guides the film, and a central portion disposed between the edge portions, and
guiding the film by providing a first friction region at the central portion and a second friction region at each of the edge portions.

21. (New) The method according to claim 20, wherein the second friction region has a greater amount of friction than the first friction region.

22. (New) The method according to claim 21, wherein the edge portions of the bar surface each include a sintered material, and
the central portion of the bar surface includes a non-sintered metal.